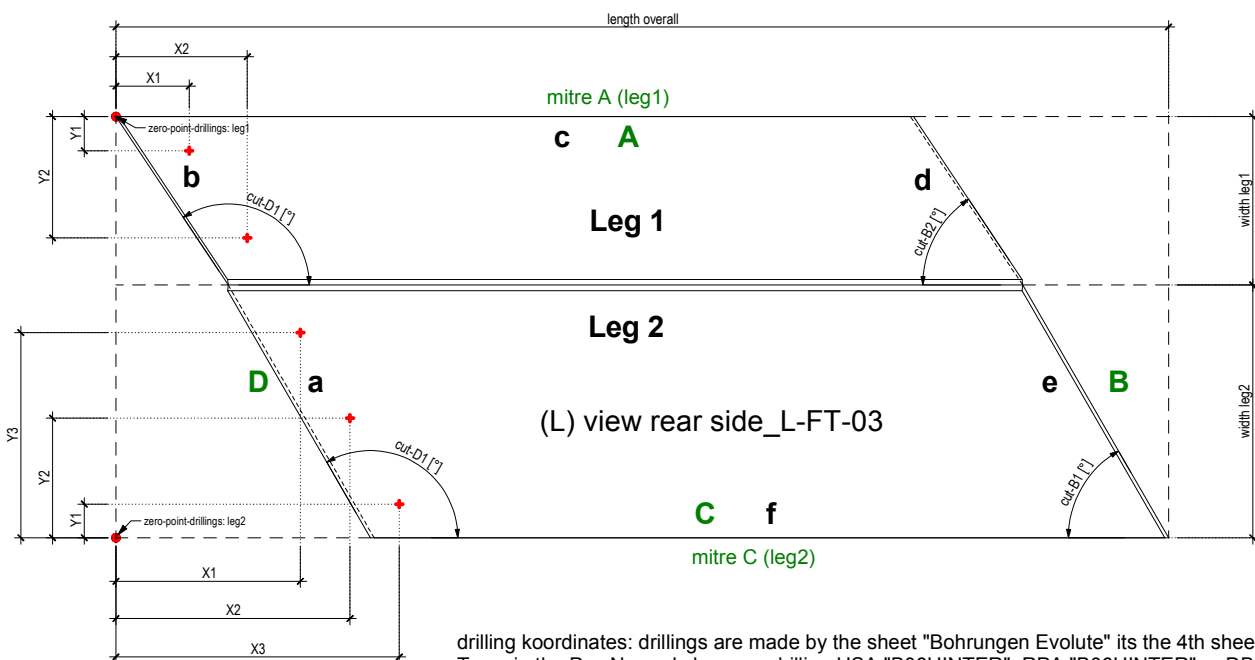
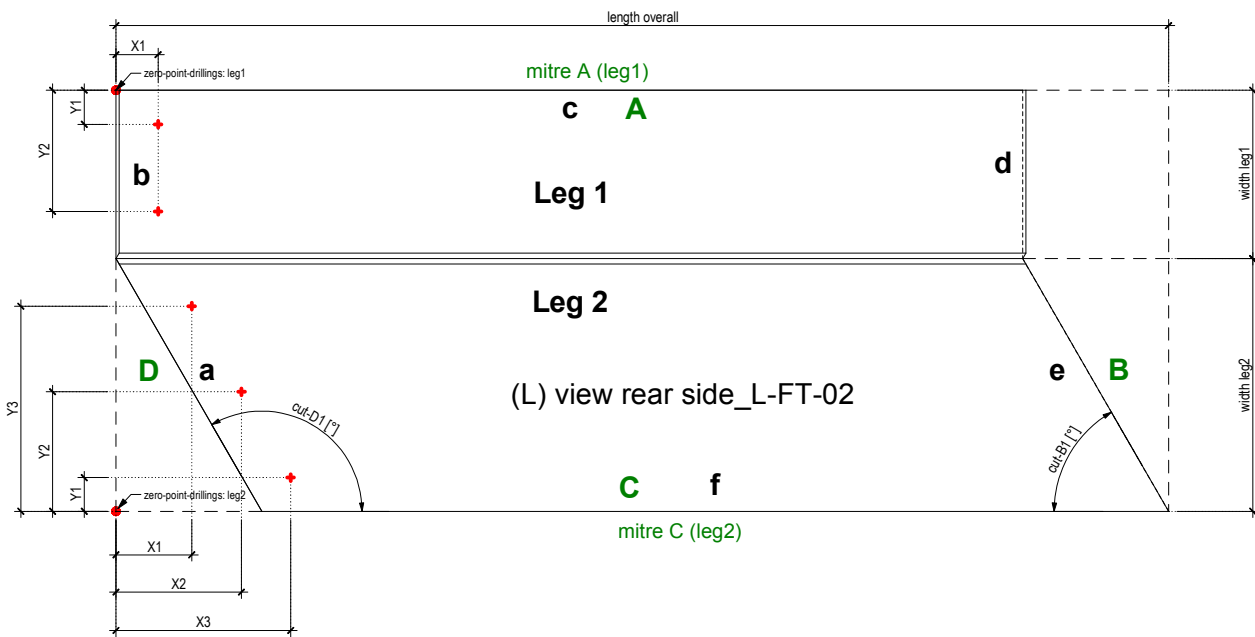
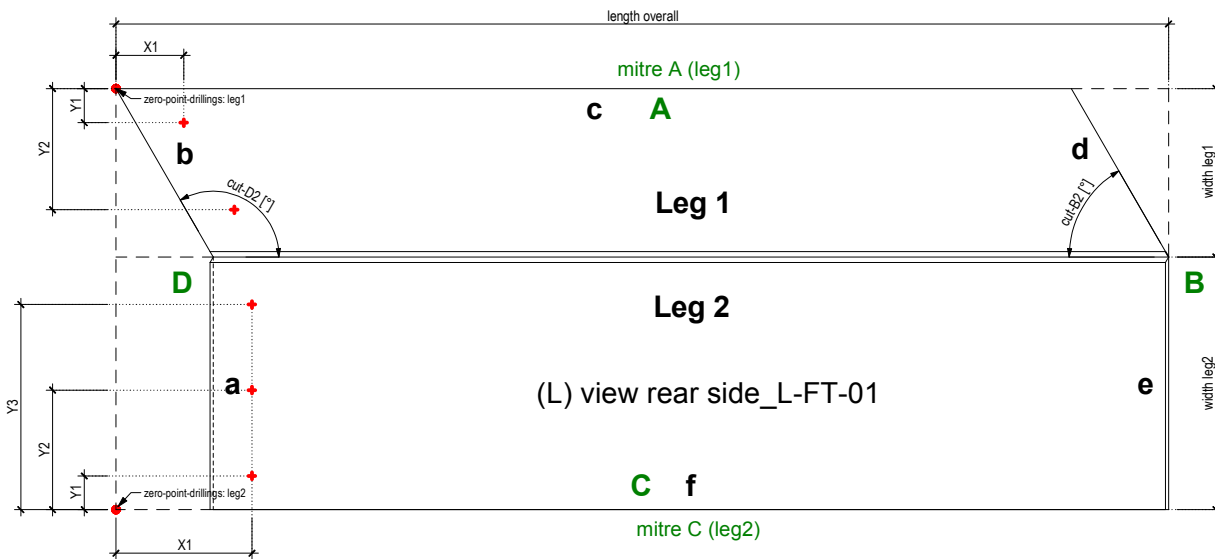




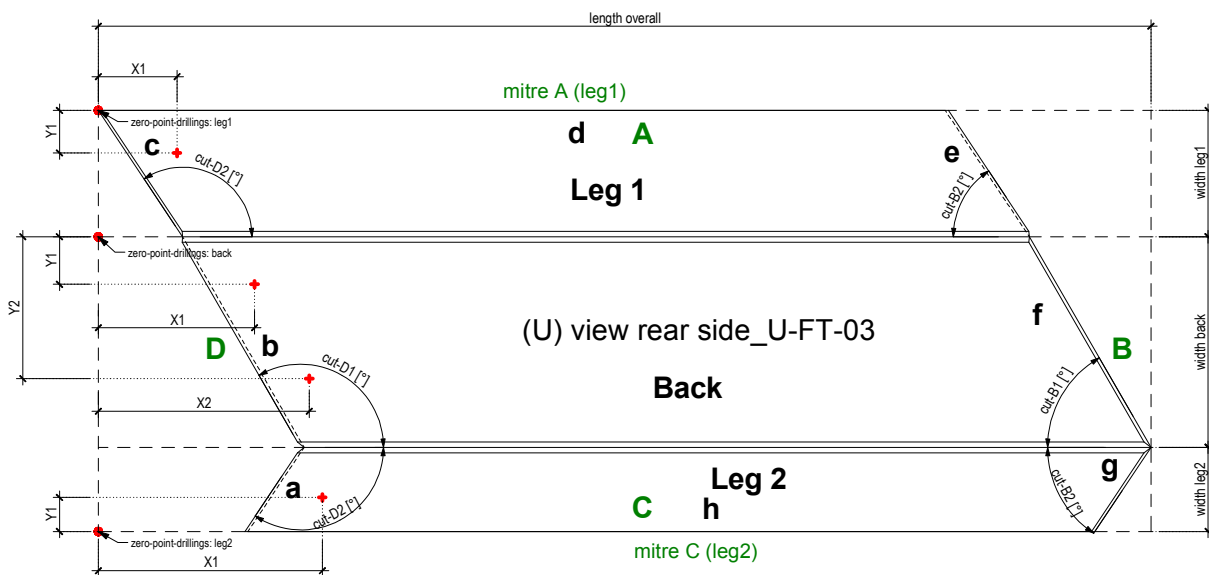
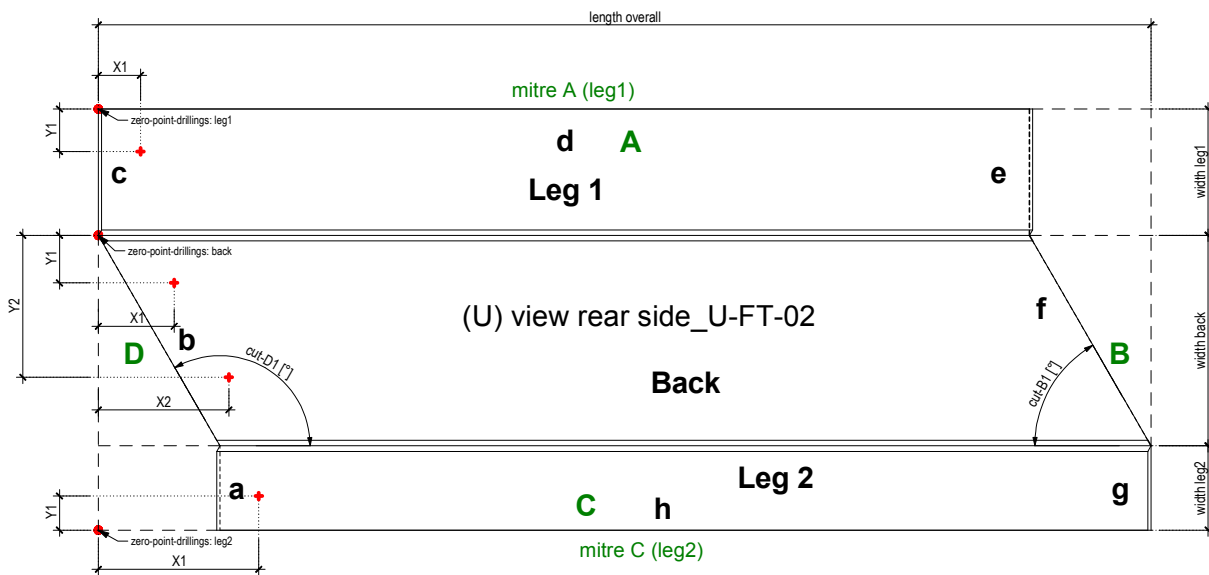
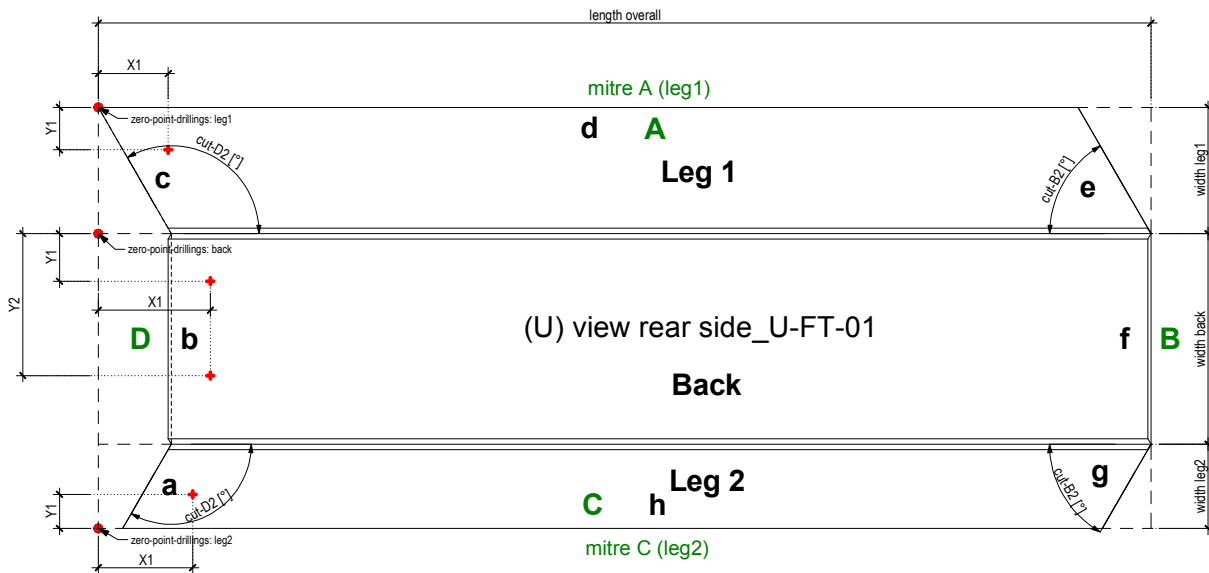
RIEDER



drilling koordinates: drillings are made by the sheet "Bohrungen Evolute" its the 4th sheet in the Excel. Type in the Pos.Nr. and choose a drilling HSA "B08HINTER", RPA "B06HINTER" or DB "B08GLEIT". Each leg/back has his own Y and X koordinates, you have to type in the column "leg/back" 1 for leg1, 2 for leg2 or R for back. Start points for the drilling koordinates are the zero-points for each leg or back.



RIEDER



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pos nr.	type	pcs.	colour	surface	coating	mould number / mitre (front/rear)	length [mm] (overall)	width [mm] (unrolled)	radius curved [mm] (front)	back [mm] (front)	leg1 [mm] (front)	leg2 [mm] (front)	check	angle1 [°]	angle2 [°]	cut-b1 [°]	cut-b2 [°]	cut-d1 [°]	cut-d2 [°]	mitre a [°]	mitre b [°]	mitre c [°]	mitre d [°]	file	
U-FT-01	U	1	X31PW13	OBFE01	BEMM		2500			500	300	200		90	90		60		120						
U-FT-02	U	1	X31PW13	OBFE01	BEMM		2500			500	300	200		90	90	60		120							
U-FT-03	U	1	X31PW13	OBFE01	BEMM		2500			500	300	200		90	90	60	60	120	120						
L-FT-01	L	1	X31PW13	OBFE01	BEMM		2500				400	600		90			60		120						
L-FT-02	L	1	X31PW13	OBFE01	BEMM		2500				400	600		90		60		120							
L-FT-03	L	1	X31PW13	OBFE01	BEMM		2500				400	600		90		60	60	120	120						

Pos.Nr.	drilling	leg / back	width leg / back	drilling axis number	Y1 , Y2...	X1	X2	X3	X4	X5	X6
U-FT-01	B08HINTER	1	300	1	100	166					
U-FT-01	B08HINTER	R	500	1	113	266					
U-FT-01	B08HINTER	R	500	2	337	266					
U-FT-01	B08HINTER	2	200	1	80	224					
U-FT-02	B08HINTER	1	300	1	100	100					
U-FT-02	B08HINTER	R	500	1	113	180					
U-FT-02	B08HINTER	R	500	2	337	310					
U-FT-02	B08HINTER	2	200	1	80	381					
U-FT-03	B08HINTER	1	300	1	100	187					
U-FT-03	B08HINTER	R	500	1	113	371					
U-FT-03	B08HINTER	R	500	2	337	501					
U-FT-03	B08HINTER	2	200	1	80	532					
L-FT-01	B08HINTER	1	400	1	80	161					
L-FT-01	B08HINTER	1	400	1	287	281					
L-FT-01	B08HINTER	2	600	2	80	323					
L-FT-01	B08HINTER	2	600	2	284	323					
L-FT-01	B08HINTER	2	600	3	487	323					
L-FT-02	B08HINTER	1	400	1	80	100					
L-FT-02	B08HINTER	1	400	1	287	100					
L-FT-02	B08HINTER	2	600	2	80	415					
L-FT-02	B08HINTER	2	600	2	284	298					
L-FT-02	B08HINTER	2	600	3	487	180					
L-FT-03	B08HINTER	1	400	1	80	174					
L-FT-03	B08HINTER	1	400	1	287	312					
L-FT-03	B08HINTER	2	600	2	80	673					
L-FT-03	B08HINTER	2	600	2	284	556					
L-FT-03	B08HINTER	2	600	3	487	438					