



RIEDER

Instructions for Rieder_order_list

Assistance in filling-in the Excel table [rieder_order_list_v1](#)

To be returned to Rieder – always as Excel file **AND** PDF file
Please fill form in only in German or in English.

IMPORTANT: Because the file is imported directly, there must be no columns or lines added or deleted.

Structure of list:

- **Table sheet 1: Objektdaten**

- All cells marked blue must be filled-in.

- **Table sheet 2: Paneele**

- Pos. No.:
 - Max. 10 characters, no repetition of names
 - No blank spaces or special characters, the hyphen "-" and the underscore "_" are accepted
 - Exception: öko skin – no position numbers are issued here.
 - The position number serves the purpose of identifying the sheet clearly and unmistakably.
 - The position number forms part of the barcode that is stuck to the back of each panel.
- Type:
 - R = regular (flat sheet, also in the case of diagonal cuts or cut-outs)
 - L = L-shaped formpart
 - U = U-shaped formpart
- Pcs:
 - Quantity of necessary panels in whole units
- Colour Code:

▪ polar white	F01PW13	▪ liquid black	F05LB13
▪ off-white	F39OW13	▪ sahara	F11SAH13
▪ ivory	F02EB13	▪ sandstone	F06SD13
▪ silvergrey	F03SG13	▪ terra	F07TE13
▪ chrome	F40CH13	▪ terracotta	F10TR13
▪ anthracite	F04AN13	▪ green	F09GN13
- Surface Code:

▪ ferro	OBFE01
▪ ferro light	OBFL01
▪ matt	OBMA01
▪ Standard surface for öko skin (all 3 surfaces mixed) OBMK01	
- Coating code:
 - BEMM for hydrophobic coating
 - Hydrophobic coating (basic protection) is introduced automatically as a product characteristic and is included in the price. Nevertheless, please insert 'BEMM' in this column. If you explicitly do not want to have hydrophobic coating, please insert the remark 'no hydrophobic coating' in the column for 'Additional Info'.
- Additional info:
 - Please indicate any perforations / cut-outs here.
 - For perforated sheets or respectively perforated cut-outs, it is necessary to have a dwg drawing in accordance with the template [Rieder_special_order_v1.dwg](#) (sheet contour as clean, closed sheets, each drilled hole indicated as a circle OR as a cross (absolutely do not mix circles and crosses))



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- Length in mm:
 - Length = always the longer side of the panel
 - concrete skin 700 – max. 3600 mm
 - öko skin 700 – max. 2500 mm
- Width in mm:
 - Width = always the shorter side of the panel
 - concrete skin: 300 - max. 1200 mm
 - öko skin: 110 – max. 302 mm

Any deviation of the max. sizes only after coordination and formal endorsement issued by Rieder's customer-support department

Please bear in mind the standard sizes:

concrete skin: 1200 x 2500 mm, 1200 x 3100 mm, 1200 x 3600 mm
öko skin: 147 x 1800 mm

- **Table sheet 3: Tracking ID** – not to be filled-in by the customer, internal Information for Rieder
- **Table sheet 4: Bohrungen Evolute**
 - Pos. No.
 - Must be identical with item number from 'Table sheet 2: Paneele'
 - Only indicate sheets that are going to be drilled
 - Do not indicate sheets with cut-outs/perforations here, even if they are going to be drilled! In data-processing terms, those sheets are recorded via the dwg-drawing, in accordance with the template [Rieder_special_order_v1.dwg](#) (sheet contour drawn as clean, closed areas; each drilled hole drawn as circle OR cross; absolutely do not mix circles and crosses)
 - Drilling Code:
 - Under cut drilled hole BO8HINTER
 - Drilled-through hole BO8GLEIT
 - Drilled hole for Rieder power anchor BO6HINTER
 - Drilling line No: consecutive numeration
 - The drilling line 1 begins at the bottom
 - 1 drilling line has only one line and the number 1
 - 2 drilling lines have two lines and the numbers 1+2
 - 3 drilling lines have three lines and the numbers 1+2+3
 - If there is more than one line, for each line the Pos. No. and the type of drilling-operation must be filled-in again
 - X1-X30: Measurement from the edge of the panel (top-right corner) to the drill-hole (length per panel) in mm
 - Y1, Y2: Measurement from the edge of the panel (top-right corner) to the drill-hole (width of the panel) in mm
 - The Panel B, already filled-in in the Excel template, serves as an example of double agraffes
 - The drilling coordinates must be indicated for the visible side of the sheet - [Rieder_example_drilling_information](#)

